ABSTRACT

5R was a program to minimize or eliminate the danger by treating a workplace correctly. 5R benefit for the company is to reduce unnecessary costs, increasing efficiency, productivity increased. And providing improvement for the company. Because of it, 5R program is very important for the company in this modern era. The objective of the research was to analysis the 5R implementation in sector production of PT. Maritim Barito Perkasa.

This research was an observational descriptive with cross sectional design. This research used 20 samples who are all of worker in sector production. The variables of the research were company’s policy, worker participation, and implementation for 5R in sector Production. Available data were shown in distribution of frequency and observation result of 5R implementation.

The result of the research showed that 5R policy of PT. Maritim Barito Perkasa wasn’t written. The knowledge level of labor are mostly understand about 5R implementation of PT. Maritim Barito Perkasa. And then observation result of 5R implementation is enough with score 54 point. The largest contribution to the point are Clean and Active implementation.

From the research result can be conclusion the advice that can be given to company is make a written policy of 5R implementation. Increase from brief, dainty, and nurse side to make 5R implementation throughout all aspect. The implementation must be sustainable.

Keywords: 5R implementation in sector production