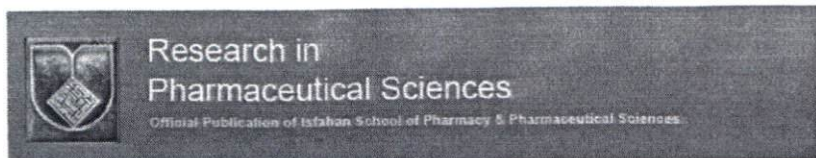


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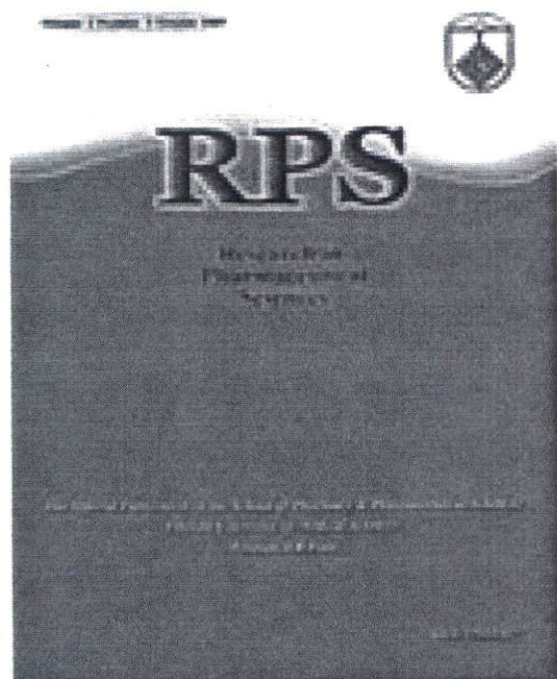
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## Table of Contents

January-February 2019 Volume 14 | Issue 1 (Page Nos. 1-92)

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## ORIGINAL ARTICLES

**Effect of cellulose derivative matrix and oligosaccharide on the solid state and physical characteristics of dimethyldioctadecylammonium-liposomes for vaccine ... p. 1**

Helmy Yusuf, Raditya Weka Nugraheni, Dwi Setyawan

DOI:10.4103/1735-5362.251847

[\[Mobile Full text\]](#) [\[PDF\]](#) [\[EPub\]](#)

**Mas receptor antagonist (A799) alters the renal hemodynamics responses to angiotensin II administration after renal moderate ischemia/reperfusion in rats: gender related differences ... p. 12**

Maryam Maleki, Mehdi Nematbakhsh

DOI:10.4103/1735-5362.251848

[\[Mobile Full text\]](#) [\[PDF\]](#) [\[EPub\]](#)

### **Design and molecular dynamic simulation of a new double-epitope tolerogenic protein as a potential vaccine for multiple sclerosis disease ... p. 20**

Fatemeh Banisharif-Dehkordi, Mohsen Mobini-Dehkordi, Mostafa Shakhshi-Niaei, Karim Mahnam

DOI:10.4103/1735-5362.251849

[\[Mobile Full text\]](#) [\[PDF\]](#) [\[EPub\]](#)

### **Cytotoxic effect of dual fluorescent-labeled oncolytic herpes simplex virus type 1 on mouse tumorigenic cell lines ... p. 27**

Shahriyar Abdoli, Farzin Roohvand, Ladan Teimoori-Toolabi, Sara Shayan, Mohammad Ali Shokrgozar

DOI:10.4103/1735-5362.251850

[\[Mobile Full text\]](#) [\[PDF\]](#) [\[EPub\]](#)

### **Regulatory effects of hemp seed/evening primrose oil supplement in comparison with rapamycin on the expression of the mammalian target of rapamycin-complex 2 and interleukin-10 genes in experimental autoimmune encephalomyelitis ... p. 36**

Soheila Rezapour-Firouzi, Fatemeh kheradmand, Sharam Shahabi, Ali Asghar Tehrani, Ebrahim Mazloomi, Adel Mohammadzadeh

DOI:10.4103/1735-5362.251851

[\[Mobile Full text\]](#) [\[PDF\]](#) [\[EPub\]](#)

### **Acute and chronic effects of morphine on Low-Mg<sup>2+</sup> ACSF-induced epileptiform activity during infancy in mice hippocampal slices ... p. 46**

Yousef Panahi, Ehsan Saboory, Shiva Roshan-Milani, Leila Drafshpoor, Yousef Rasmi, Ali Rassouli, Goudarz Sadeghi-Hashjin

DOI:10.4103/1735-5362.251852

[\[Mobile Full text\]](#) [\[PDF\]](#) [\[EPub\]](#)

### **Pterostilbene increases Fas expression in T-lymphoblastic leukemia cell lines ... p. 55**

Gelareh Ramezani, Batoul Pourgheysari, Hedayatollah Shirzad, Zahra Sourani

DOI:10.4103/1735-5362.251853

[\[Mobile Full text\]](#) [\[PDF\]](#) [\[EPub\]](#)

### **Effect of pentoxifylline on kidney damage induced by nitrosamine in male rats ... p. 64**

Cyrus Jalili, Delnia Moradi, Shiva Roshankhah, Mohammad Reza Salahshoor

DOI:10.4103/1735-5362.251854

[\[Mobile Full text\]](#) [\[PDF\]](#) [\[EPub\]](#)

**Searching for new cytotoxic agents based on chromen-4-one and chromane-2,4-dione scaffolds ... p. 74**

Alexandra Gaspar, Maryam Mohabbati, Fernando Cagide, Nima Razzaghi-Asl, Ramin Miri, Omidreza Firuzi, Fernanda Borges

DOI:10.4103/1735-5362.251855

[\[Mobile Full text\]](#) [\[PDF\]](#) [\[EPub\]](#)

**Therapeutic drug monitoring of vancomycin by AUC<sub>0-24</sub>-MIC ratio in patients with chronic kidney disease ... p. 84**

Ahmad Khoei, Rasool Soltani, Jaber Emami, Shirinsadat Badri, Shahram Taheri

DOI:10.4103/1735-5362.251856

[\[Mobile Full text\]](#) [\[PDF\]](#) [\[EPub\]](#)

Medknow Publications

## Effect of cellulose derivative matrix and oligosaccharide on the solid state and physical characteristics of dimethyldioctadecylammonium-liposomes for vaccine

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### Abstract

The present study was to investigate the effect of cellulose matrix and oligosaccharide on solid state and morphology characteristics of freeze-dried cationic dimethyldioctadecylammonium (DDA)-based liposomes encapsulating ovalbumin (OVA). The OVA-containing liposomes were protected using cellulose derivative matrix and oligosaccharide. Despite the fact that saccharides are known to preserve protein and lipid membranes during drying, however, collapse structure are often addressed. In other side, cellulose matrix potentially prevents collapsing as it has been widely used for matrix in drug delivery formulations to increase the mass for compact matrices of resultant products. Their solid state characteristics were determined in terms of their crystallinity using X-Ray diffraction (XRD), thermal properties and detection of phase separation using differential scanning calorimetry (DSC). Furthermore, their morphology was observed using scanning electron microscopy and transmission electron microscopy. The study revealed that formulation with either oligosaccharide and cellulose matrix demonstrated a miscible mixture with DDA and soy phosphatidylcholine (SPC) that might construct stable dried liposomal formulation. Phase separation was not observed in formula with combination of oligosaccharide and cellulose matrix where their DSC thermograms showed glass transition indicating amorphous structure and miscible mixture. XRD confirmed the absence of crystal-like properties, demonstrating prevented crystallization. The dry products were porous with spherical liposomes trapped in the matrices, signifying the ease in reconstitution. Furthermore, OVA were well-preserved as its recovery was more than 80%. The preservation of both liposomes and protein antigen were found to be dependent upon the incorporation of both oligosaccharide and cellulose matrix included in the formulation.

**Keywords:** Cellulose matrix; Liposomes; Oligosaccharide; Ovalbumin; Vaccine.

### INTRODUCTION

Most commercial vaccines are administered as liquids, despite the fact that most of them are stored as solids and require reconstitution prior to administration. In general, such vaccines are thermo-labile, high cost, and disadvantageous for people who are needle-phobic. To eliminate such disadvantages, there is still a need to provide vaccines that are more acceptable and convenient. Characteristics of an ideal vaccine should consider the safety, efficacy, heat stability and ease of administration (1,2). Many particulate delivery systems for vaccine have been developed including nanoparticles, microparticles, microemulsion, niosomes, and liposomes (3). Among those particulate delivery systems, liposomes have

attracted much attention as they have several advantages compared with others (4).

Furthermore, dry vaccines offer advantages in terms of their physical and chemical stability at elevated temperatures (5,6). Problems such as aggregation, denaturation, hydrolysis, oxidation, and thermo-labile properties can be avoided and preferably be cheaper to make them more attractive for developing countries.

Saccharides with many hydroxyl groups (polyhydroxy compound) have been widely used as lyoprotectant in freeze drying process (7,8).

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Proposed mechanism is that they interact directly with phosphate groups in liposomal lipid bilayers via hydrogen bonds, thus displace the water lost (9). Other mechanism is the formation of a glassy matrix that protects proteins and lipid bilayers from aggregating and preventing conformational changes (10). Among the well-known lyoprotectants used in freeze-drying are disaccharides such as trehalose, sucrose, maltose, and oligosaccharides such as maltodextrin (MAL). Some studies reported that MAL perform well or even better as lyoprotectants than sucrose and maltose due to its nature amorphous structure (11).

However, fibrous, membranous, and sheet-like structures materials demonstrate collapse phenomena that occur after drying (12,13). This phenomenon is one of the important physicochemical characteristics that obtain optimal cycle in freeze drying (14). Many issues have been raised as concern in event of collapse. The use of lyoprotectant often fails to prevent collapse as the resultant product could not maintain their solid structure following drying (15). On the other hand, addition of a cellulose derivative matrix can be an alternative strategy to strengthen the macrostructure of the dry products as well as protecting the protein-containing liposomes. Cellulose derivative matrix such as hypromellose (HYP) may increase the mass for compact matrices of the resultant products and avoid collapse. Moreover, due to its large molecular size and complexity of the structure, such matrix may prevent particles from coalescent or agglomerate (16). This study aimed to investigate the solid state characteristics and phase behavior of dried-ovalbumin (OVA)-containing liposomes. Combination of lyoprotectant oligosaccharide and cellulose derivative matrix was used in the formulation of the dehydrated cationic dimethyldioctadecyl-ammonium (DDA)-based liposomes. DDA is one of particular interests in the developed formula as it shows strong evidence in stimulating immune responses (17,18).

## MATERIALS AND METHODS

### Materials

Dimethyl-dioctadecyl ammonium bromide (Sigma Aldrich, Singapore) and soy

phosphatidylcholine S-100 (Lipoid GmbH, Germany) were used as liposomal membrane constituent, while cholesterol (Sigma-Aldrich, Singapore) was used as the liposomal membrane stabilizer. MAL (DE:13-17) (Sigma-Aldrich, Singapore) was used as lyoprotectants, while HYP 90SH (Shin-Etsu, Japan) was selected as cellulose derivative matrix. OVA (Sigma-Aldrich, Singapore) was used as antigen model. Methanol (E. Merck, Singapore) was selected as a solvent to facilitate the mixing of liposomal ingredients. The solvent used was of analytical grade.

### Preparation of liposomes

Liposomes formula was prepared using thin film hydration methods. Soy phosphatidylcholine (SPC), DDA, and cholesterol were dissolved in methanol in the molar ratio of SPC:DDA:cholesterol (9:3:1). The solvent was then evaporated under vacuum at 45 °C using rotary evaporator (Büchi, Germany) for 60 min. Thin film was then hydrated with 5 mL pre-warmed solution that contain MAL at various concentrations and OVA at concentration of 0.25 mg/mL. Hydration process was conducted at 50 °C for 10 min. The liposomes formation was signed by the appearance of white-milky suspension. Liposomes suspension was sonicated in water bath sonicator for 5 min. HYP powder was weighed accordingly and dispersed in purified water to form corresponding HYP gel concentrations. The liposomes suspension was incorporated into HYP gel and stirred homogeneously at room temperature to make up weight ratio (%) of MAL and HYP as follows: (F1), 5:2.5; (F2), 10:2.5; (F3), 5:7.5; and (F4), 10:7.5. They were then dispensed into vials before freeze-drying (Virtiz Lyophilizer, US). The freezing temperature was conducted at -80 °C for 24 h and continued by drying at -20 °C for 48 h.

### Morphology characterization of freeze-dried liposomes

#### Scanning electron microscopy

The morphology of the liposomes contained in the solid matrix was analyzed using scanning electron microscopy (SEM). The portions of the dried product were scattered

and glued onto 25 mm diameter plates, which were attached to SEM specimen mounts. The specimens were sputter-coated with a layer of Au-palladium approximately 5 nm in thickness and specimens were examined with an electron microscope (Phenom, USA).

#### *Transmission electron microscopy*

The morphology of the liposomes in liquid samples was observed using transmission electron microscopy (TEM). Samples were prepared on a copper grid (S162 Formvar/Carbon 200 mesh Cu; Agar Scientific UK) at room temperature by conventional negative staining method using 0.2% phosphotungstic acid. Samples were viewed under transmission electron microscope (TEM, Philips CM 100, The Netherlands).

#### *Solid state characterization of freeze-dried liposomes*

##### *X-Ray diffraction analysis*

Powder X-Ray diffraction instrument (Phillips X'Pert PRO PANalytical, Netherlands) was used to observe crystallinity of the dried products. The sample was placed on the sample holder and flatted to prevent particle orientation during preparation. The condition of analysis was as follows: Cu metal target, K $\alpha$  filter, the voltage of 40 kV, 40 mA performed at room temperature. The analysis was carried out in 2 theta range of 5-40°.

##### *Differential scanning calorimetry*

Differential scanning calorimetry (DSC) instrument (Mettler Toledo FP 85, Switzerland) was used to detect the solid state of the dried product. Samples were placed in aluminum crucibles and scanned from 30 °C to 250 °C at the heating rate of 10 °C/min.

##### *Quantification of ovalbumin recovery*

To allow determination of OVA antigen recovery in the freeze-dried liposomes formulation, the samples were treated with Bradford's reagent to obtain colored solution. The intensity of the color absorbance should be in linear correlation with the protein concentration. OVA recovery was measured by determining the amount of OVA and comparing to the theoretical total loaded OVA. Samples (500  $\mu$ L) were filtered using 0.2- $\mu$ m

Whatman filter paper (USA) before treated with 500  $\mu$ L Bradford's reagent and incubated for at least 10 min. The absorbance was measured at 595 nm using a UV spectrophotometer (Shimadzu UV-1800, Japan). Measurements were made in triplicate.

## RESULTS

#### *Morphology of freeze-dried liposomes*

The effect of incorporation of cellulose derivative matrix (HYP) and oligosaccharide (MAL) on visual appearance of freeze-dried cakes is shown in Fig. 1. The cake, which was incorporated neither with cellulose derivative matrix nor with oligosaccharide, was totally shrunken and collapsed. The cake that was only incorporated with oligosaccharide was considerably shrunken and collapsed. Only the cake that incorporated cellulose derivative matrix maintained the structure without significant loss. It can be seen from Fig. 1B that the combined cellulose derivative matrix and saccharide cakes survived the freeze-drying and maintained the structures.

##### *Scanning electron microscopy*

It can be seen from Fig. 2 that cakes combining cellulose derivative matrix and oligosaccharide appeared to be highly porous. They consisted of large trails of water vapor flow. The spherical liposomes were trapped and preserved in the solids. The structures indicated that the solid products were amorphous. However, later analysis of X-Ray diffraction (XRD) results showed the formulation without oligosaccharide (MAL 0%) and cellulose matrix (HYP 0%) exhibited crystallinity as it has been predicted.

##### *Transmission electron microscopy*

Further characterization of the vesicles, the freeze-dried liposomes were negatively stained by phosphotungstic acid and observed by TEM. The OVA-containing liposomes appeared as spherical structure, confirming the vesicular and lamellarity characteristics (Fig. 3). Its spherical structure and lamellarity can be maintained after rehydration of the freeze-dried cakes. The membranes appear uniform and continuous throughout the liposome. The spheroidal particles may be coexistence of uni-or multilamellar vesicles.



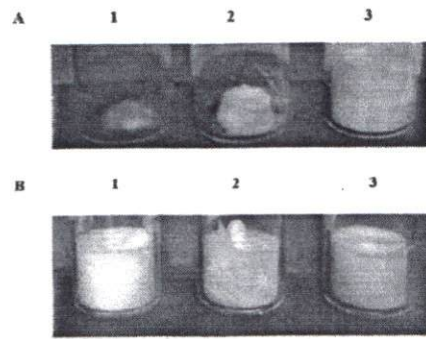


Fig. 1. Visual images of ovalbumin-containing formulations. (A1) the cake without maltodextrin (MAL) or hypromellose (HYP), (A2) the cake with MAL only, and (A3) the cake with HYP only. B1-B3 is the cakes containing combination of MAL and HYP regardless of their concentrations.

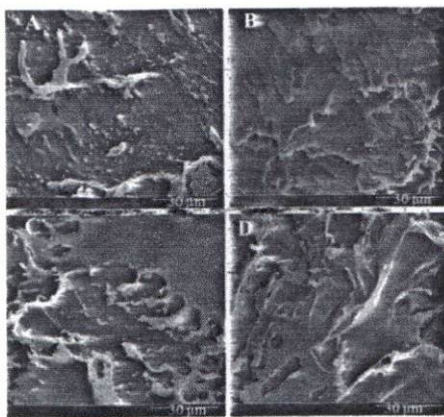


Fig. 2. Scanning electron micrographs of liposomal ovalbumin-containing cakes using combination of maltodextrin (MAL) and hypromellose (HYP). (A) 5% MAL and 2.5% HYP, (B) 10% MAL and 2.5% HYP, (C) 5% MAL and 7.5% HYP, and (D) 10% MAL and 7.5% HYP.

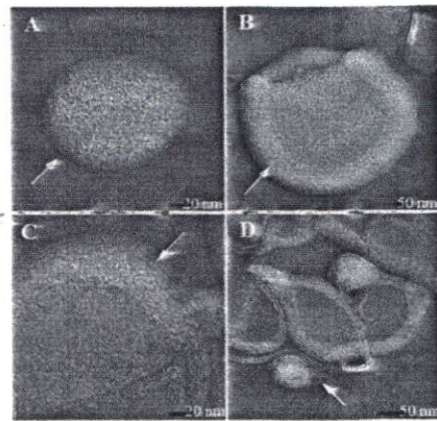


Fig. 3. Transmission electron microscopy microphotographs of ovalbumin-containing liposomes. (A) and (B) show the liposome spherical shape and their lamellarity before freeze-drying. (C) and (D) show the shape and lamellarity following reconstitution of the freeze-dried cakes.

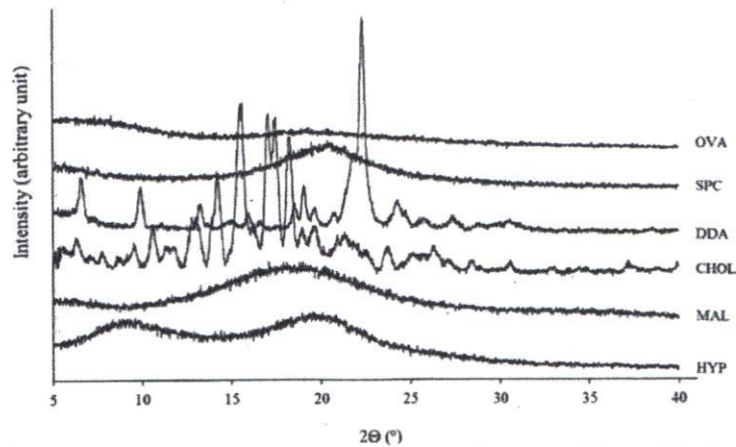


Fig. 4. X-Ray diffraction diffractograms of single components used in the developed formulations. OVA, ovalbumin; SPC, soy phosphatidylcholine; DDA, dimethyldioctadecylammonium; CHOL, cholesterol; MAL, maltodextrin; HYP, hypromellose.

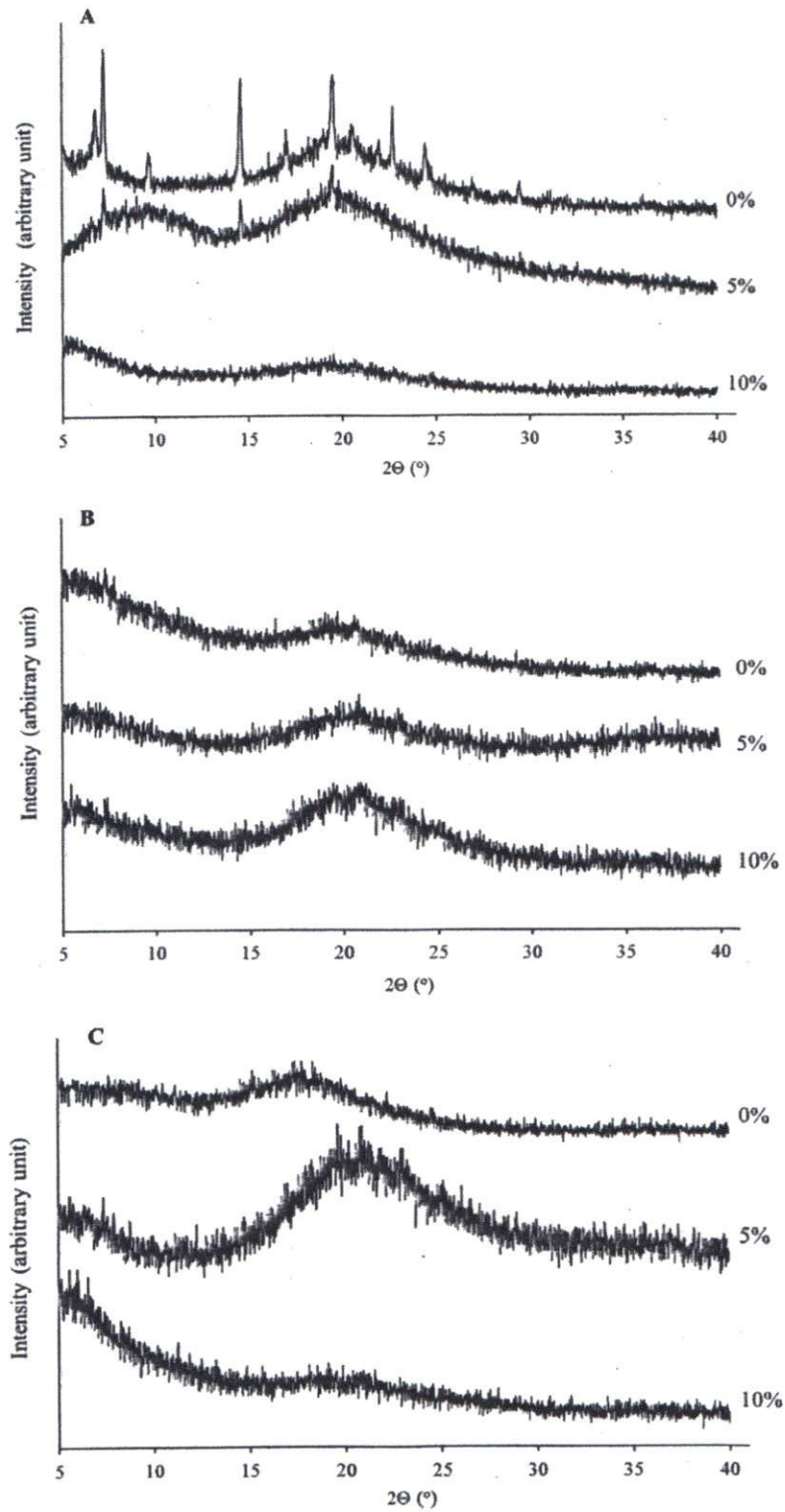


Fig. 5. X-Ray diffraction diffractogram of all formulations combining saccharides maltodextrin at concentrations of 0%, 5%, and 10% with hypromellose (A) 0%, (B) 2.5%, (C) and 7.5%.

### Solid state of freeze-dried liposomes

#### X-Ray diffraction

Figure 4 shows the X-ray diffraction patterns of all single materials used in the formulation. The XRD diffractogram of all materials are in amorphous solids except the DDA and cholesterol. Sharp peaks at a diffraction angle of  $2\theta$  6.7, 7.2, 14.5, 19.5, 20.5, and 22.7° are observed, indicating that these materials are present as crystalline structure. Their crystalline-indicating peaks were detectable in the sample without saccharide (MAL 0%) and cellulose derivative matrix (HYP 0%) as presented in Fig. 5. This was in contrast with those formula using MAL and HYP, regardless their concentrations. This confirmed their potential utilization in the developed formulations for amorphization of freeze-dried liposomes formulations (Fig. 5).

#### Differential scanning calorimetry

The OVA as antigen model provides a wide endothermic peak at 68.22 °C, similar with other components including SPC, MAL, and HYP at 99.54, 237.86, and 88.37 °C respectively. This indicates that the initial forms of the materials are amorphous. In contrast, the components of DDA cationic lipid showed sharp endothermic peak at 90.18 and 158.87 °C, as well as cholesterol at 149.31 °C, indicating that both materials are crystalline (Fig. 6).

Phase separation in liposomal membrane may have major disadvantage for their

application as delivery systems, including drug leakage and collapse. Therefore, the effect of MAL and HYP on the phase behavior (i.e. miscibility and phase separation) of dehydrated phospholipids mixtures was investigated. The results showed that phase separation occurred in formulation which are only contain MAL (Fig. 7A). This is observed from the presence of two endothermic peaks at temperature in the range of 80-120 °C and 200-250 °C.

The formulas using combination of MAL and HYP provide a relatively homogeneous mixture as specific peaks that correspond to single materials were no longer appear in the dry product. The DSC thermogram showed glass transition temperature ( $T_g$ ) for all formulations incorporating HYP and MAL (Fig. 7B and 7C), indicating that the dry cakes were amorphous solid. The values were at range of 80-100 °C which were relatively high and far above room temperature at which storage and reconstitution are normally performed. Furthermore, exothermic peaks i.e. crystallization ( $T_{crys}$ ) were also observed in temperature range of 140-190 °C (Fig. 7B and 7C). The exothermic peak implies the rearrangement of molecules in the mixture as they were heated above their  $T_g$ . The  $T_{crys}$  values allow gaps around 60-90 °C with the corresponding  $T_g$ . This indicated that the developed formulations were stable at room temperature and small chance of crystallization below the  $T_{crys}$ .

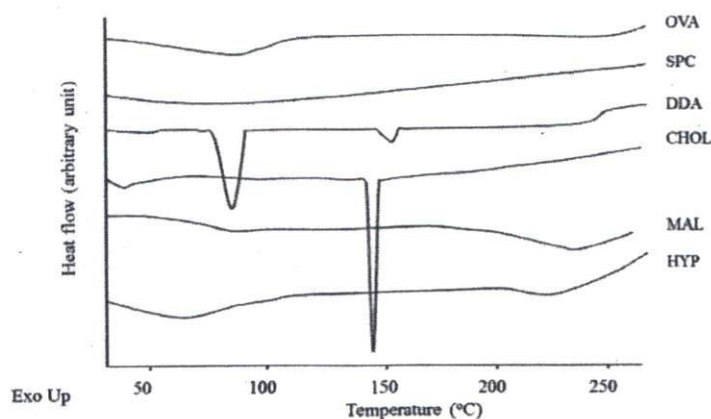


Fig. 6. Differential scanning calorimetry thermograms of single components used in the developed formulations.

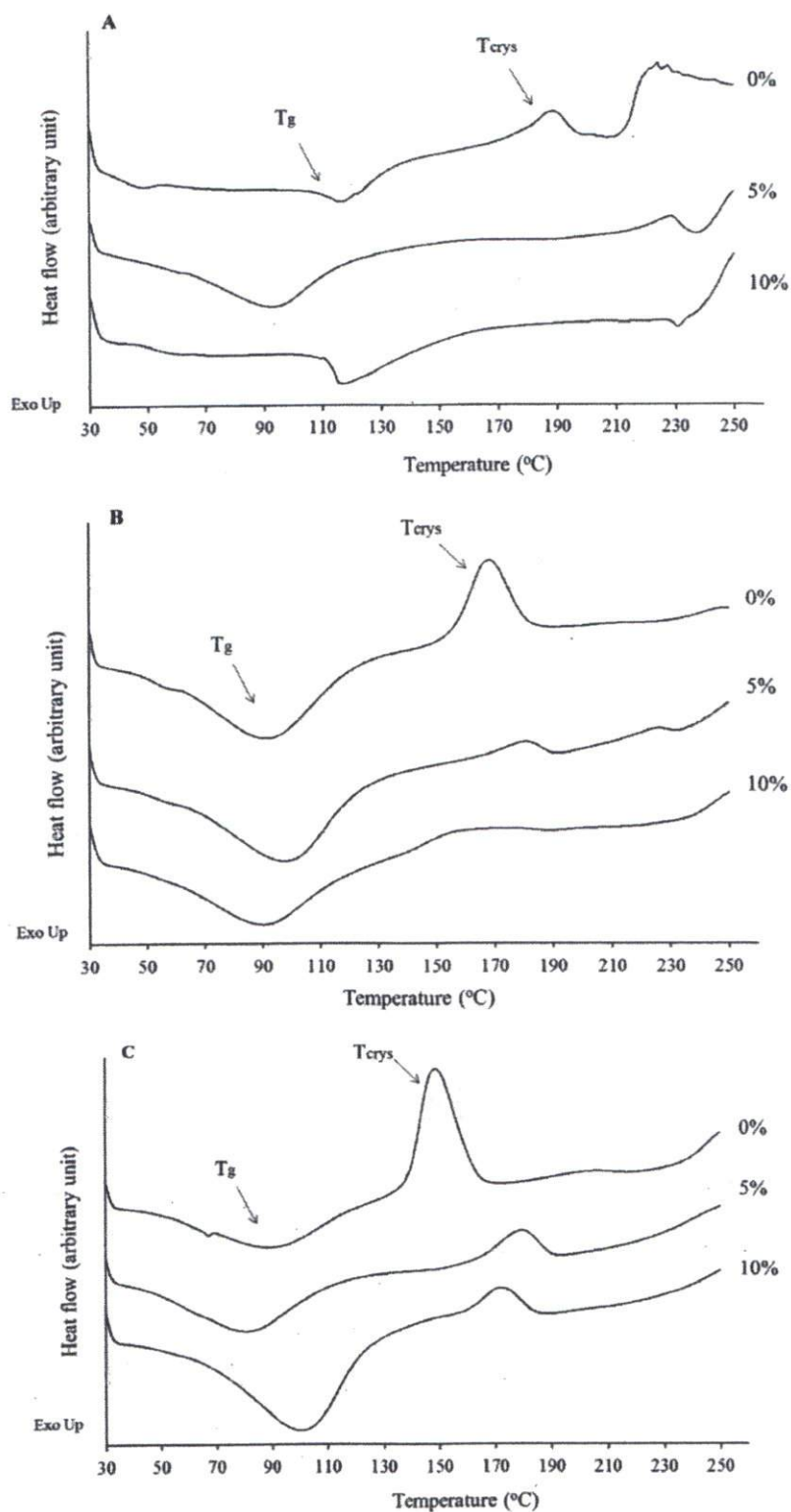


Fig. 7. Differential scanning calorimetry thermograms of all formulations containing combination of saccharides and maltodextrin at concentrations of 0, 5, and 10% with hypromellose (A) 0, (B) 2.5, and (C) 7.5%. T<sub>g</sub>, glass transition temperature; T<sub>cryst</sub>, crystallization temperature.

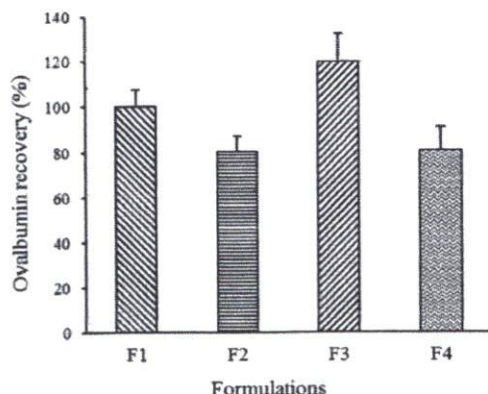


Fig. 8. Ovalbumin recovery after reconstitution of dry products. Data are presented as mean  $\pm$  SD, n = 3.

#### Quantification of ovalbumin recovery

All the developed formulations showed good recovery after the freeze-drying process as indicated by their % of recovery that reached > 80% (Fig. 8). These results suggest that OVA were well protected by the incorporation of MAL and HYP in the formulations.

### DISCUSSIONS

One of the essential factors in drying process of an OVA-containing liposome formula is to prevent collapse upon water removal. The addition of oligosaccharide and cellulose derivative matrix was not only to preserve the OVA-containing liposomes, but also to provide a pharmaceutically elegant freeze-dried solid. For instance, damaged protein and lipid membranes during drying, is often the results of collapsed structure (19,20). Thus combining the two excipients i.e. oligosaccharide and cellulose derivative matrix potentially prevent collapse as they can increase the mass for compact matrices of the resultant products. The physical form of an excipient depends on the intended function of that excipient. All excipients must remain amorphous to provide a matrix in which the labile OVA-containing liposome is molecularly dispersed.

The formulations we studied contained heat-labile OVA, phospholipids, oligosaccharide, and cellulose derivative polymer (HYP). It was desirable to prevent damaging crystallization because phase separation may lead to membrane disruption and protein

leakage. MAL used in this study is naturally amorphous and can provide vitrification effects so that the liposomal integrity can be maintained (10,21). HYP was selected because of its ability to prevent particle aggregation and prevent crystallization (22,23).

It is evident that addition of MAL and HYP is essential since the macroscopic structure of the lyophilized product proved elegant appearance. The addition of MAL alone was not sufficient to maintain the macro structure of the solid products. In contrast, all formulas using combination of MAL and HYP regardless of their concentrations resulted in elegant and non-collapsing solids. The ability of HYP to increase the mass and viscosity of the system, may have been the cause of preventing deformation and collapse due to their cellulose derivative structure (24,25). It is expected that HYP-containing formulations; regardless of their concentrations, have higher collapse temperature than those without HYP. This is advantageous in terms of process, since lyophilization takes long time and requires high energy (26). When the process can be carried out at relatively higher temperatures, the required drying time is also shorter (27).

The SEM images showed that the dried-OVA-containing liposomes were amorphous and porous, formed by the loss of ice crystals during drying. This might ease rehydration of the products (28). Moreover, the cakes were not collapsed as the macroscopic structure was maintained, showing the beneficial effect of combining MAL with HYP. The rigid structure as a function of MAL and HYP

provide good matrix to maintain the structure after sublimation of ice (29,30). Thus, collapse could be avoided at temperature exceeded the  $T_g$  of the amorphous solid. XRD data of formulations combining MAL and HYP shows that large diffraction peaks of cholesterol and DDA were no longer observed, confirming that they were no longer crystalline. Protection mechanism through vitrification is evident, where vesicles were entrapped and prevented from aggregation and fusion (31). In contrast, XRD data of formulations that do not contain MAL or HYP revealed the existence of imperfect crystals referring to CHOL and DDA. The crystals might be randomly distributed throughout the solid as DSC analysis of this sample did not show any phase separations.

The TEM images showed that the spherical structure and lamellarity of OVA-containing liposomes were maintained after rehydration of the freeze-dried cakes. This indicated that combination of MAL and HYP work synergistically to preserve the liposomes structure. The membranes appear uniform and continuous throughout the liposome. Rehydration might have converted many of the liposomes into asymmetrical, roughly spheroidal particles from 50 to 500 nm in diameter as large, multilamellar liposomes were also observed in the sample. The undamaged liposomes may contain fewer structural defects after freeze-drying, making them more resistant to disruption. This result was also relatively comparable with other published work on liposomes where the structural intactness was observed by TEM (32).

Interestingly, DSC data showed the presence of two endothermic peaks at temperature in the range of 80-120 °C and 200-250 °C as the results of the absence of HYP. We hypothesized that the sample mixture has two populations i.e. MAL poor region (peak at lower temperature) and rich region (peak at higher temperature). The presence of MAL in the poor region and rich region could phase separate during the drying process. The appearance of broad peak indicated that the MAL might be present around the liposomes and not directly interacting with the lipid, which further might be phase separated from the lipid mixture.

$T_g$  of all formulas containing MAL and HYP were in the range of 81 °C to 100 °C and experienced crystallization in temperature range of 140-200 °C. This indicates that the formed matrices were metastable where increased molecular mobility at temperatures above the  $T_g$ ; enabling them to re-crystallize and may damage biomolecules such as OVA (33,34). However, the developed formula has good potential in terms of physical stability as indicated by the high  $T_g$  values of formulas with MAL and HYP. The entrapped protein will not be damaged as the result of prevented crystallization (35). The present study demonstrated that incorporation of cellulose derivative matrix added two benefits. First, collapse is prevented due to increased mass and complexity of the matrix that maintain the formation of solid cakes. Second, as the cake is amorphous, the rupture of liposome membrane is prevented due to absence of phase separation in the mixture.

## CONCLUSIONS

The present study exhibited solid structural collapse of the dried OVA-containing liposomes as a result of dropped resistance due to functional failure of oligosaccharide alone during the drying process. Addition of cellulose derivative matrix produces amorphous, porous structure and elegant matrix that prevents the collapse. Thus, the well preserved liposomes as well as OVA are the results of synergistic effect of oligosaccharide and cellulose derivative matrix.

## ACKNOWLEDGEMENT

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